Mastic Home Exteriors. This is the exterior solution.™


Mastic Home Exteriors by Ply Gem

PLY GEM SIDING GROUP
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KANSAS CITY, MO 64108
800 962 6973
mastic.com

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Exclusive to Mastic Home Exteriors, our high-tech aluminum alloy is stronger and more rigid than the competition’s best metal — plus a double-coating of our proprietary Aluminum® 2000 finish delivers an exceptionally durable, smooth surface. This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Performance Metals®. The superior quality, features and performance you’ve come to expect from Mastic Home Exteriors aluminum products.
An industry leader in quality and performance.

Thanks to more than 30 years of extensive testing — and our proprietary Alumalure® 2000 finish — our Performance Metals® Rain Removal systems remain the premier metal product in the industry. Yesterday, today and tomorrow — Performance Metals Rain Removal systems boast the same superior quality, features, benefits and performance you’ve come to expect from Mastic Home Exteriors aluminum products.

The Premier Product in the Industry —
Thanks to Extensive Testing and Alumalure® 2000
During product development, Performance Metals products are subjected to a battery of relentless testing, including corrosion baths and accelerated UV weathering, to ensure that we retain our position as the premier product in the industry. Rest assured, all Performance Metals products possess stellar tensile strength, durability and weathering characteristics.

Alumalure® 2000
This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alumalure 2000 is a combination of rust-inhibiting primer and an ultra-tough, low-mar topcoat.

The ISP™ Difference —
Integrated Standards of Performance
ISP™ is our comprehensive product development, testing, certification and quality control program. This stringent set of standards and conformance specs ensures products meet or exceed industry standards and/or code approvals. In addition, we go the extra mile with a battery of internal tests designed to predict and scrutinize performance attributes such as tensile strength, rigidity, wind resistance, color fidelity and weatherability.

The Product Has Been Green Approved By
The NAHB Research Center.
This means you can be assured that this product complies with specific green practice criteria in the National Green Building Standard. Visit www.GreenApprovedProducts.com for more details.
### The Exterior Solution for Color

Up to 28 standard colors. The possibilities are endless. The beauty is timeless.

<table>
<thead>
<tr>
<th>Color</th>
<th>New</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black</td>
<td></td>
</tr>
<tr>
<td>Dark Bronze</td>
<td></td>
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<tr>
<td>Musket Brown</td>
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<tr>
<td>Royal Brown</td>
<td></td>
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<tr>
<td>London Brown</td>
<td></td>
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<tr>
<td>Evergreen</td>
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<tr>
<td>Russet Red</td>
<td></td>
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<tr>
<td>Charcoal Grey</td>
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<tr>
<td>Terra Bronze</td>
<td></td>
</tr>
<tr>
<td>Montana Suede</td>
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<tr>
<td>Jefferson Tan</td>
<td></td>
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<tr>
<td>Harbor Grey</td>
<td></td>
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<tr>
<td>Everest</td>
<td></td>
</tr>
<tr>
<td>Scottish Thistle</td>
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</tr>
<tr>
<td>Pebblestone Clay</td>
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<tr>
<td>Victorian Grey</td>
<td></td>
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<tr>
<td>Tuscan Olive</td>
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<tr>
<td>Wicker</td>
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<tr>
<td>Sandtone</td>
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</tr>
<tr>
<td>Desert Sand</td>
<td></td>
</tr>
<tr>
<td>Almond</td>
<td></td>
</tr>
<tr>
<td>Classic Cream</td>
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<tr>
<td>Linen</td>
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<td>Cameo</td>
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<tr>
<td>White</td>
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<tr>
<td>Paintable White</td>
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<tr>
<td>30˚ White</td>
<td></td>
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<tr>
<td>80˚ White</td>
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</tbody>
</table>
**Mastic Home Exteriors**

**Performance Metals**

**Sectional 6" Gutter**

**Maximize the Capacity — Maximize the Performance**
Ideal for withstanding the increased demands of commercial and larger home projects, Mastic’s 6" gutter system offers increased water capacity and increased performance. It is the perfect solution for high rainfall and large surface areas.

**Performance Metals: The Highest-Quality Aluminum — Meets or Exceeds Q801 Standards**
Exclusive to Mastic Home Exteriors, our high-tech aluminum alloy is stronger and more rigid than the competition’s best metal — plus, a double-coating of our proprietary Alumalure® 2000 finish delivers an exceptionally durable, smooth surface.

**Expansion Joints**
Engineered for normal expansion and contraction, which can be problematic in longer runs and hip-roof installations — an advantage not available in “seamless” gutters.

**Hangers Engineered to Support More Weight Than Ordinary Spikes**
Keep the gutter system firmly in position so water won’t leak into the home, providing optimum performance over time.

**Free-Float Hangers**
Uniquely designed to allow gutters to slide as they expand and contract, eliminating stress on nails.

**Alumalure® 2000**
This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of rust-inhibiting primer and an ultra-tough, low-mar topcoat.

**V.I.P. Limited Lifetime Warranty**
Premium guarantee of lasting quality and peace of mind — backed by Mastic, a trusted industry leader for 50+ years (see warranty for complete details).

**The ISP™ Difference — Integrated Standards of Performance**
ISP™ is our comprehensive product development, testing, certification and quality control program. This stringent set of standards and conformance specs ensures products meet or exceed industry standards and/or code approvals. In addition, we go the extra mile with a battery of internal tests designed to predict and scrutinize performance attributes such as tensile strength, rigidity, wind resistance, color fidelity and weatherability.

**Available in 9 Colors**
See Product Spec Guide for complete details.
# Mastic Home Exteriors

## Performance Metals®

### Gutter Downspouts + Accessories for Sectional 6” Gutter

<table>
<thead>
<tr>
<th>Part</th>
<th>Description</th>
<th>Code</th>
<th>Color</th>
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<tr>
<td>3” x 4” Rectangular Corrugated Downspout</td>
<td>RT34</td>
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<tr>
<td>3” x 4” Style “A” Rectangular Elbow</td>
<td>RTA74</td>
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<tr>
<td>3” x 4” Style “B” Rectangular Elbow</td>
<td>RTB74</td>
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<tr>
<td>Inside Miter</td>
<td>OG166</td>
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<tr>
<td>Outside Miter</td>
<td>OG176</td>
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<tr>
<td>End Caps</td>
<td>OG1365</td>
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<tr>
<td>Downspout Clip (for 3” x 4” Downspout)</td>
<td>RTA3</td>
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<tr>
<td>Combination Hanger</td>
<td>OG1061</td>
<td>Mill</td>
<td></td>
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<tr>
<td>Strap Hanger</td>
<td>OG1161</td>
<td>Mill</td>
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<tr>
<td>Roof Apron, Rectangular</td>
<td>RT312</td>
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<tr>
<td>Fascia Apron, Rectangular</td>
<td>RT412</td>
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<tr>
<td>Neoprene Expansion Joint</td>
<td>OG256</td>
<td>Mill</td>
<td></td>
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<tr>
<td>3” x 4” Rectangular Eave Tube</td>
<td>RT24F</td>
<td>Mill</td>
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<tr>
<td>Downspout Anchor Clip with Screw</td>
<td>RT23S</td>
<td>Mill</td>
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</tr>
<tr>
<td>1/8” Blind Pop Rivets</td>
<td>GR1W</td>
<td>White</td>
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<tr>
<td>1/8” Blind Pop Rivets</td>
<td>GR1</td>
<td></td>
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<tr>
<td>Bar Hanger</td>
<td>OG12R61</td>
<td>Mill</td>
<td></td>
</tr>
<tr>
<td>Roof Hanger</td>
<td>OG1361</td>
<td>Mill</td>
<td></td>
</tr>
<tr>
<td>6” Leaf Relief® Gutter Protection System (Retro-Fit)</td>
<td>TP6300</td>
<td>None</td>
<td></td>
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<tr>
<td>6” Leaf Relief® Gutter Protection System (Retro-Fit)</td>
<td>TP63ZIP</td>
<td>None</td>
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<tr>
<td>Gutterseal</td>
<td>GSSOZ</td>
<td>Mill</td>
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<tr>
<td>Gutterseal</td>
<td>GSWSOZ</td>
<td>White</td>
<td></td>
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</tbody>
</table>

For use over OG1061, OG12R61, Zip Hangers
Mastic Home Exteriors

Performance Metals®

Sectional 5” Gutter

Expansion Joints
Engineered for normal expansion and contraction, which can be problematic in longer runs and hip-roof installations — an advantage not available in “seamless” gutters.

Performance Metals: The Highest-Quality Aluminum — Meets or Exceeds Q801 Standards
Exclusive to Mastic Home Exteriors, our high-tech aluminum alloy is stronger and more rigid than the competition’s best metal — plus, a double-coating of our proprietary Alumalure® 2000 finish delivers an exceptionally durable, smooth surface.

Gutters Engineered to Support More Weight than Ordinary Spikes
Keep the gutter system firmly in position so water won’t leak into the home, providing optimum performance over time.

Free-Floating Hangers
Uniquely designed to allow gutters to slide as they expand and contract, eliminating stress on nails.

Strongest System Available for Residential Construction
Protects homes by supporting up to 50 pounds per lineal foot to handle more heavy rain, snow and other extreme weather than any other gutter.

Expansion Joints

Sectional 5” Gutter
16’ — G016A
21’ — G021A
26’ — G026
33’ — G033A
37’ — G037A

Alumalure® 2000
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Available in 9 Colors
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**Mastic Home Exteriors**  
**Performance Metals**

### .032 Gutter Coil

<table>
<thead>
<tr>
<th>Gutter Coil</th>
<th>One-Side Finish Coat</th>
<th>16&quot; Center ID</th>
</tr>
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<tbody>
<tr>
<td>5&quot;</td>
<td>GC1175032</td>
<td>11-3/4&quot; Wide</td>
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<tr>
<td>11-7/8&quot; Wide</td>
<td>GC1187532</td>
<td>13&quot; Wide</td>
</tr>
<tr>
<td>11-3/4&quot; Wide</td>
<td>GC11875</td>
<td>13&quot; Wide</td>
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</table>

**Distributor Minimum:** One Skid of Three Coils (Any Color Combination)  
**Short Rolls:** 11-3/4" Wide — SR1175032, 11-7/8" Wide — SR11875032, 13" Wide — SR1300032

### .019 Downspout Coil

<table>
<thead>
<tr>
<th>Downspout Coil</th>
<th>One-Side Finish Coat</th>
<th>16&quot; Center ID</th>
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</thead>
<tbody>
<tr>
<td>2&quot; x 3&quot;</td>
<td>DC10500</td>
<td>10-1/2&quot; Wide</td>
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<tr>
<td>2&quot; x 3&quot;</td>
<td>DC105500</td>
<td>13-3/4&quot; Wide</td>
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**Distributor Minimum:** One Skid of Three Coils (Any Color Combination)  
**Short Rolls:** 15" Wide — SR1500032

### .027 Gutter Coil

<table>
<thead>
<tr>
<th>Gutter Coil</th>
<th>One-Side Finish Coat</th>
<th>16&quot; Center ID</th>
</tr>
</thead>
<tbody>
<tr>
<td>6&quot;</td>
<td>GC1500032</td>
<td>15&quot; Wide</td>
</tr>
<tr>
<td>11-7/8&quot; Wide</td>
<td>GC118750</td>
<td>13&quot; Wide</td>
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<tr>
<td>15&quot; Wide</td>
<td>GC150032JO</td>
<td>11-3/4&quot; Wide — SR1175032</td>
</tr>
<tr>
<td>11-7/8&quot; Wide</td>
<td>GC118750JO</td>
<td>13&quot; Wide</td>
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</tbody>
</table>

**Distributor Minimum:** One Skid of Three Coils (Any Color Combination)  
**Short Rolls:** 15" Wide — SR1500032

### Alumalure® 2000

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**20-Year Warranty**  
Available in 26 colors, 13 enhanced colors. See Product Spec Guide for complete details.
Mastic Home Exteriors

Performance Metals®

Gutter + Downspout Coil Accessories

2" x 3" Downspout
DS2x3
Minimum: One Carton

3" x 4" Downspout
DS3x4
Minimum: One Carton

2" x 3" Elbow Style "A"
E2x3A

3" x 4" Elbow Style "A"
E3x4A

2" x 3" Elbow Style "B"
E2x3B

3" x 4" Elbow Style "B"
E3x4B

2" x 3" Elbow, 30° Style "A"
E2X3A30
Color: Paintable White

3" x 4" Elbow, 30° Style "A"
E3X4A30
Color: Paintable White

2" x 3" Downspout With 1/1/2" Offset
LEDGE152x3
Color: Paintable White

2" x 3" Downspout With 3" Offset
LEDGE302x3
Color: Paintable White

5" Inside Box Miter
IBM5

6" Inside Box Miter
IBM6

5" Outside Box Miter
OBM5

6" Outside Box Miter
OBM6

5" Inside Strip Miter
ISM5

6" Inside Strip Miter
ISM6

6" Outside Strip Miter
OSM6

5" Inside Bay Miter
IBSAY5

5" Outside Bay Miter
OSBAY5

5" Left End Caps
ECL5

5" Right End Caps
ECR5

6" Left End Caps
EC6L

6" Right End Caps
EC6R

Oval Outlet Tubes
2" x 3" — OT2X3
3" x 4" — OT3X4
Color: Mill

Rectangular Outlet Tubes
2" x 3" — R0T2X3
3" x 4" — R0T3X4
Color: Mill

7" Spike — SP7
8" Spike — SP8

5" Ferrule — FE5
6" Ferrule — FE6
Color: Mill

Downspout Pip Band — Universal
(Fits 2" x 3" or 3" x 4" Downspout)
DPB

Aluminum 5" Hidden Hanger
AM5HID
Color: Mill

Aluminum 5" Zip Hanger
AM5ZIP50D
Color: Mill

Aluminum 6" Zip Hanger
AM6ZIP
Color: Mill

Pop Rivets
GR1

Touch-Up Paint
12 Aerosol Cans — GCTU
1 Aerosol Can — GCTUI

Available in up to 28 colors, with 13 enhanced colors.
See Product Spec Guide for complete details.