



Copper, Freedom Gray and Lead Coated Copper				
Stock / Nominal size	A	B	C (Hem)	D (Hem)
12"	5.25"	5.25"	0.75"	0.75"
18"	8.25"	8.25"	0.75"	0.75"

Aluminum, Steel, Galvalume and Stainless Steel				
Stock / Nominal size	B	C	C (Hem)	D (Hem)
12"	5.25"	5.25"	0.75"	0.75"
16"	7.25"	7.25"	0.75"	0.75"

Available in Kynar 0.032" aluminum and 24 gauge steel, 24 gauge galvalume, copper, freedom gray, lead coated copper and 24 gauge stainless steel.

For internal use only - Pitch - Set brake at:																	
1"	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	13"	14"	15"	16"	17"	18"
10°	19°	28°	37°	45°	53°	60°	67°	74°	80°	85°	90°	94°	99°	103°	106°	109°	113°

REVISIONS	
MM/DD/YY	REMARKS
1	...ORIGINAL DRAFT OF DRAWING
2	...
3	...
4	...
5	...